

SERVICE BULLETIN

Bulletin No. 02-10 August 23, 2010

To: ITW Ransburg Distributors

Subject: RMA/MMA-303 Ground Cable Connection Improvement

To improve the holding power of the ground/high voltage cable in the applicator manifold assemblies, the current 10mm collet configuration has been replaced with a plastic compression fitting and nut assembly. Current assemblies installed can be reworked if desired, by tapping the existing hole with a ¼-19 NPT thread tap. No drilling is required. Replace the existing collet and o-ring with an 18687-00 Connector Body and a 13521-03 Nut Assembly.

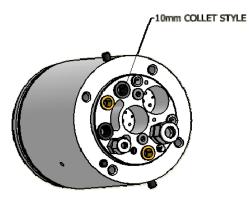
RMA-303 Indirect Charge Applicator A11600-XXXXX

New Part Number/Description	Old Part Number/Description
A12709-00, turbine manifold assembly	A11699-00
A12708-00, turbine manifold sub-assembly	A11698-00
with high voltage contact wire	
A12707-00, turbine manifold (machined)	A11697-00

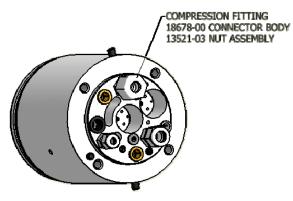
MMA-303 Direct/Indirect Charge Applicator A12400-XXXXX

New Part Number/Description	Old Part Number/Description
A12711-00, mounting manifold assembly	A11554-00
A12710-00, mounting manifold (machined)	A11553-00

RMA-303 INDIRECT CHARGE A11600-XXXXX APPLICATOR

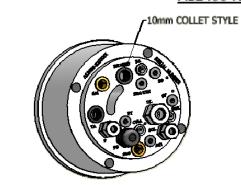




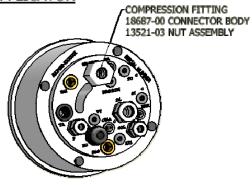


NEW A12709-00 TURBINE MANIFOLD ASSEMBLY GROUND CABLE HOLDING FITTING

MMA-303 DIRECT/INDIRECT CHARGE A12400-XXXXX APPLICATOR



OLD STYLE A11554-00 MOUNTING MANIFOLD ASSEMBLY GROUND CABLE HOLDING COLLET



NEW A12711-00 MOUNTING MANIFOLD ASSEMBLY GROUND CABLE HOLDING FITTING